



Dart Aerospace Ltd.
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647.7352

Job Sheet 215712



Part No: 647.7352

Job Qty: 1 pcs

Part Name: EC135 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/20

Job Tracking No:

Due Date: 12/4/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM / IPP REV:B 2020.04.01 AS PER
DWG REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/4/20	12/4/20	0.00	0.00	Packaging 1 - SCH-S	✓	DAS 80
120	QC 4	1 pcs	12/4/20	12/4/20	0.00	0.00	QC 4 - 28		9-89 NOV 20 2020
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		DAS 72
							QC 4 - 72		9-89 NOV 20 2020
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/4/20	12/4/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



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Container No: S314619



Part: 647.7352

Job No: 215712

Serial No/Batch: S314619

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/20/20

Plex 11/20/20 9:18 AM Dart.lajeunesse.marie

F5014

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS
				Packaging 3 - 26 - B4B	72
				Packaging 3 - 27 - B4B	9-89
				Packaging 3 - 28 - B4B	NOV 20 2020
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
135 DC - 1 - B4B	1 pcs	12/4/20	0.00 0.00	DC - 1 - B4B	9-89 NOV 20 2020
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/4/20	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - FG - 9	9-89 NOV 20 2020
				QC 21 - FG - 77	
				QC 21 - FG - 28	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7352 Location : FG109

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7352

140 - QC21- Final Inspection - Work Order Release

(018249)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S305685(x1) S287825 (x1) ✓
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S256606 ✓
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	S257886(x1) S289803(x1) ✓
600.0990 Exp →	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S314314 (11-06-2021) ✓
600.0991 Exp →	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S314315 (11-06-2021) ✓
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S312691 ✓
601.2045 Exp →	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S304317 (03-20-2022) ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	23	0
	601.2045	1	31	0
	647.1702	2	7	0
	LN9025-0820K	8	110	0
	LN9037-08018	8	68	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					